

DURPLAST®

DURPLAST® are produced from re-processed, industrial ultra-high molecular weight polyethylene materials. These recycled shapes are then re-purposed for use in a variety of industries such as construction and heavy equipment, agriculture and grain handling, bulk material and parcel handling, and automotive and transportation.

DURPLAST® components exhibit excellent abrasion and corrosion resistance, outstanding impact strength, minimal moisture absorption, and a low coefficient of friction. For these reasons, DURPLAST® is often a favored solution for wear and outrigger pads, strips, rails, guides, rollers, conveyors, chutes, hoppers, impact plates, and asphalt equipment components.

DURPLAST® contains recycled UHMW-PE and therefore is associated with a significantly lower carbon footprint compared to similar materials derived from non-recycled feedstocks.

| | Test methods | Indicative values | |
|------------------------|--|-------------------|--------------|
| Thermal properties (1) | Melting temperature (DSC, 10°C (50°F) / min) | ISO 11357-1/-3 | 135 °C |
| | Glass transition temperature (DMA- Tan δ) (2) | | |
| | Thermal conductivity at 23°C (73°F) | | 0.4 W/(K.m) |
| | Coefficient of linear thermal expansion (-40 to 150 °C) (-40 to 300°F) | | |
| | Coefficient of linear thermal expansion (23 to 100°C) (73°F to 210°F) | | 200 µm/(m.K) |
| | Heat Deflection Temperature: method A: 1.8 MPa (264 PSI) | ISO 75-1/-2 | |
| | Continuous allowable service temperature in air (20.000 hrs) (3) | | 80°C |
| | Min. service temperature (4) | | -150°C |
| | Flammability: Oxygen Index | ISO 4589-1/-2 | 20% |

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|---------------------------|--|---------------|----------------------------|
| Mechanical Properties (6) | Tensile strength | ISO 527-1/-2 | 20MPa |
| | Tensile strain (elongation) at yield | ISO 527-1/-2 | 18% |
| | Tensile strain (elongation) at break | ISO 527-1/-2 | >50% |
| | Tensile modulus of elasticity | ISO 527-1/-2 | 500MPa |
| | Shear Strength | | 20 |
| | Compressive stress at 1 / 2 / 5 % nominal strain | ISO 604 (10) | 6/9/15 MPa |
| | Compressive strength | | |
| | Charpy impact strength - unnotched | ISO 179-1/1eU | No break kJ/m ² |
| | Charpy impact strength - notched | ISO 179-1/1eA | 116P kJ/m ² |
| | Charpy impact strength - double 14° notched | ISO 21304-2 | 180 kJ/m ² |
| | Izod Impact notched | | |
| | Flexural strength | ISO 178 (12) | 18 MPa |
| | Flexural modulus of elasticity | ISO 178 (12) | 520 MPa |
| | Relative volume loss "sand-slurry" (ISO vsTIVAR®1000; ASTM vs1018 Steel) | ISO 15527 | 116 (Index=100) |
| | Shore Hardness D (14) | ISO 868 | 60 |

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| Electrical Properties | Tensile strength | IEC 60243-1 (15) | |
| | Volume resistivity | IEC 62631-3-1 | |
| | Surface resistivity | ANSI/ESD STM 11.11 | 10 ¹² Ohm |
| | Dielectric constant at 1 MHz | IEC 62631-2-1 | |
| | Shear Strength | IEC 62631-2-1 | |

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|---------------|---|--------------------|---------------------|
| Miscellaneous | Colour | | Green |
| | Density | ISO 1183-1 | 0.94 |
| | Water absorption after 24h immersion in water of 23 °C (73°F) | ANSI/ESD STM 11.11 | 0.1% |
| | Water absorption at saturation in water of 23 °C (73°F) | ANSI/ESD STM 11.11 | 0.1% |
| | Limiting PV at 0.1 / 1 m/s cylindrical sleeve bearings | IEC 62631-2-1 | 0.08 / 0.05 MPa.m/s |

This table, mainly to be used for comparison purposes, is a valuable help in the choice of a material. The data listed here fall within the normal range of product properties of dry material. However, they are not guaranteed and they should not be used to establish material specification limits nor used alone as the basis of design. See the remaining notes on the next page.